

AL-976™

ALUMINUM FULL VIEW DOORS



Outperforming Since 1976.

Manufactured since 1976, the AL-976™ aluminum door offers a variety of options where superior strength, maximum visibility and exceptional light transmission are required. Its unique and durable design allows customized configurations for openings up to 24' wide. The AL-976 is used in a wide variety of applications and aesthetically complements the exterior of any facility.

A SUPERIOR VISION OF PERFORMANCE AND DURABILITY:

- Proven quality and reliability.
- Outperforms when maximum visibility and performance are required.
- Manufactured using the highest-grade materials.
- Ideal for automotive dealerships, service stations, municipal facilities, fire halls, store fronts and more.



upwardor™

Garage Doors Designed for Life

CONTACT US FOR A DEALER NEAREST YOU – CALL 1 800 667 3367 OR VISIT UPWARDOR.COM



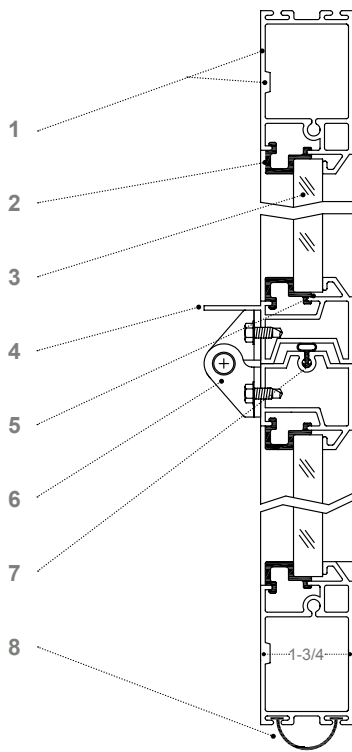
5-YEAR

AL-976™

KEY FEATURES:

- 1 3/4" (44.5mm) thickness, manufactured from extruded 6063-T6 aluminum.
- Clear anodized finish standard, optional colours and finishes available.
- Tongue and groove section with weather seal inhibits air filtration.
- Available with various glazing options: single, insulated, tinted, tempered or specialty.
- Solid bottom options: Stucco panel, anti-dent panel or ThermoMax® panel to match.
- "Removable" snap-on PVC mouldings and soft vinyl glazing bead.
- Optional horizontal members incorporate built-in strut for added rigidity as required.

PANEL CROSS SECTION



- (1) .070" typical, .115" at attachments
- (2) Glazing molding
- (3) Glazing
- (4) Reinforcing strut (optional under 16')
- (5) Soft vinyl glazing bead
- (6) Center hinge
- (7) Weather seal
- (8) Low temp. vinyl astragal



6063-T6 ALUMINUM ALLOY
STANDARD CLEAR ANODIZED FINISH

SECTION AND PANEL SCHEDULE

PANEL SCHEDULE		SECTION SCHEDULE	
DOOR WIDTH	PANELS WIDE	DOOR HEIGHT	SECTIONS HIGH
8' 2" OR LESS	2	8' 6" OR LESS	4
8' 3" TO 11' 2"	3	8' 7" TO 10' 6"	5
11' 3" TO 14' 2"	4	10' 7" TO 12' 6"	6
14' 3" TO 17' 2"	5	12' 7" TO 15' 0"	7
17' 3" TO 20' 2"	6	15' 1" TO 17' 0"	8
20' 3" TO 23' 2"	7	17' 1" TO 19' 6"	9
23' 3" TO 24' 0"	8	19' 7" TO 22' 6"	10

WARRANTY

- 5-year**
Limited Warranty on door finish
- 1-year**
Limited Warranty on workmanship and materials

COLOUR CHOICES

Custom colours available upon request



CLEAR ANODIZED FINISH

Actual door colour will vary from colour rendition

Call 1 800 667 3367 to find out more or visit upwardor.com

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